

# **SUPERIOR** BOLTING SOLUTIONS



## **PNEUMATIC TORQUE WRENCH PUMPS**



**TITAN**  
SUPERIOR BOLTING SOLUTIONS

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## WARNING!!!

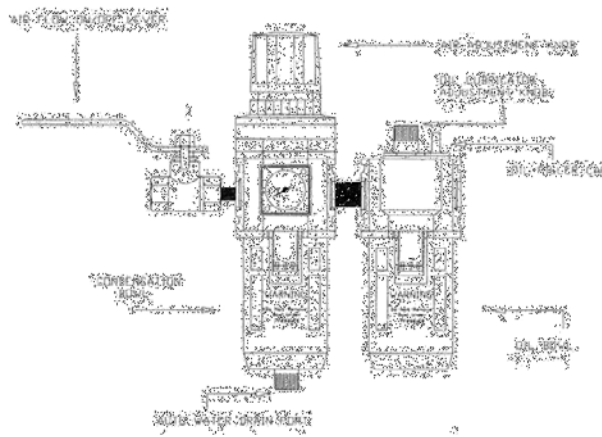
- Before operating the pump, make sure all hose connections are tight – use the proper tools to tighten connections.
- Do not over tighten the connections. Connections need only to be tightened securely and leak-free. Over tightening may cause premature thread failure or high pressure fittings to split at pressures lower than their rated capacities.
- Hydraulic line disconnection: fully retract the cylinder and remove any load by releasing the white button on the remote control.
- Should a hydraulic hose ever burst or rupture, immediately shut off the pump. ***Never attempt to grasp a leaking hose under pressure with your hands. The force of the escaping hydraulic fluid could cause serious and permanent injury.***
- Avoid any conditions which could damage the hose and impair the pump or valve's performance. Never allow the hose to kink, twist, curl or bend so tightly that the oil flow within the hose is blocked or reduced. This could damage the hose and possibly result in serious injury to persons working in the immediate vicinity.
- Do not subject the hose to any potential hazard (ex: fire, extreme heat or cold, heavy impact or sharp surfaces) which might rupture or weaken the hose.
- Periodically inspect the hose for signs of wear. ***Never use a defective hose with any pressurized equipment.***
- Never paint the hose or the couplers!
- Hose material and coupler seals must be compatible with the hydraulic fluid used.
- The pump maximum working pressure is 10,000 PSI / 700 bar. Your Titan technologies hydraulic wrenches are also rated at 10,000 PSI as are all hydraulic wrenches supplied by Titan.  
***If using non-Titan equipment, please make sure that all hydraulic equipment such as wrenches, hoses, etc. used with this pump are rated at 10,000 PSI operating pressure.***
- Check for proper air supply before connecting.

**Air Connections**

Please consult your compressor manufacturer's air flow rating (in cfm) prior to using and pressurizing your pump.

Improper airflow will damage the pump motor. Titan recommends an air-hose with a diameter greater than 3/4".

A filter lubricator regulator unit (FLR) should be used. An FLR will regulate flow and pressure as well as lubricate and remove water from compressed air to keep the air motor in your pump running properly.



**Figure 1 FLR Unit**



## **OPERATION MANUAL**

### **1 Prior to using the pump:**

- 1.1 Check oil level in reservoir.
- 1.2 Check the pump, remote control and hydraulic hose for signs of damage.
- 1.3 Connect the remote control unit.
- 1.4 Connect the twin line hoses and check all system fittings and connections to be sure they are tight and leak free.
- 1.5 Ensure that the torque valve is set to zero by fully rotating it counter-clockwise.

### **2 Operation:**


- 2.1 Press and release the white button on the remote control to START THE PUMP.
- 2.2 The tool is pressurised by holding the white button down and de-pressurised by releasing it.
- 2.3 Press the black button to STOP THE PUMP.
- 2.4 The motor will automatically switch off approximately 1 minute after the last operation on the remote control.
- 2.5 Bleed the pump to ensure that there air is purged from the system. Do this by opening the torque control valve fully counter-clockwise and with motor running hold the white button down for 15-20 seconds release and repeat.

### **3 Torque Setting:**

Make these adjustments BEFORE putting torque wrench on nut or bolt head.

- 3.1 See torque wrench chart to have the amount of pressure required to produce desired torque.
- 3.2 Press and hold the white button to advance the piston.
- 3.3 While holding the button, slowly turn the pressure valve (clockwise) to increase pressure on the gauge.
- 3.4 Stop when the required pressure appears on the gauge and release the button.
- 3.5 Repeat 3.2 to see the pressure on the gauge.
- 3.6 If the pressure on the gauge is not good, repeat step 3.2 to 3.5.
- 3.7 Once the desired pressure has been reached tighten the lock nut on the pressure valve.
- 3.8 You can put the tool on the nut and run the pump.

### **4 After use:**

 Be sure that there is no pressure in the lines:

- 4.1 Switch off the pump using the black button on the remote control.
- 4.2 Turn off the electrical supply.
- 4.3 Disconnect the hydraulic hoses.

It's very important to clean the pump unit as often as you can.

## **PREVENTIVE MAINTENANCE**

**WARNING** : THE ELECTRICAL POWER CORD MUST BE DISCONNECTED FROM ELECTRICAL OUTLETS BEFORE PERFORMING MAINTENANCE OR REPAIR PROCEDURES.

**Titan** pumps are precision-built hydraulic units and, as such, do require a certain amount of care and maintenance.

1. **Hydraulic Oil** : Oil should be completely changed after every 40 hours of operation, or at least twice a year. Always make sure the reservoir is filled with fluid. If additional oil is required, use only high-grade hydraulic, such as Titan grade 46.
2. **Quick-Disconnects** : Fittings should be checked periodically for leaks. Dirt and foreign materials should be kept away from fittings. Clean before use.
3. **Gauge** : TITAN gauges are liquid filled. Should this liquid level drop, it indicates external leakage, and replacement is necessary. Should the gauge fill with hydraulic oil, it indicates internal failure and should be discarded.
4. **Motor** : The motor shaft and bearings should be flushed and lubricated once a year.
5. **Filter** : The filter should be replaced twice a year for a normal use, and more often if pump is in daily use.
6. **Remote control** : The electric cord or air line to the remote control should be checked for kinks or obstructions periodically. If there is a bend or break in the line, it must be replaced. The spring-loaded buttons on the remote handle should be checked in the event of operating difficulties.
7. **Oil tank** : Should be checked to prevent leakage.
8. **Pumping unit** : The pump should be overhauled every 2 years. This can be done by TITAN or by a qualified hydraulic service center.

To have a longer life pump, it is best to clean the pump after each use.



## TECHNICAL DATA

Model	Flow	Size (Length Width Height)	Weight w/ oil	Oil Tank	Noise Level
Atlas  3.8 Hp 2.8 Kw	0 - 1100 psi (0 - 76 bar) 460 in <sup>3</sup> /min (7.5 liters/min)  1100 - 3200 psi (76 - 220 bar) 150 in <sup>3</sup> /min (2.5 liters/min)  3200 - 10,000 psi (220 - 700 bar) 54 in <sup>3</sup> /min (0.9 liters/min)	19.7" (500 mm)  10.3" (260 mm)  17.3" (440 mm)	66 Lbs (29.9 kg)	1 US Gallon (4.0 liters)	82 dbA
Mini  1.48 Hp 1.1 kw	0 - 1100 psi (0 - 76 bar) 195 in <sup>3</sup> /min (3.2 liters/min)  1100 - 3200 psi (76 - 220 bar) 55 in <sup>3</sup> /min (0.9 liters/min)  3200 - 10,000 psi (220 - 700 bar) 24 in <sup>3</sup> /min (0.4 liters/min)	12.6" (320 mm)  12.2" (310 mm)  16.5" (420 mm)	48.5 lbs (22 kg)	.95 US Gallons (3.6 liters)	82 dbA
P+  3hp	100 psi (7 bar) 465 in <sup>3</sup> /min (7.6 liters/min)  10000 psi (700 bar) 55 in <sup>3</sup> /min (0.9 liters/min)	9.5" (241mm)  16.55" (420mm)  19.83" (500mm)	76 lbs (34 kg)	2.5 US Gallons (9.46 liters)	
P+ Twin  6 hp	400 psi (28 bar) 550 in <sup>3</sup> /min (9 liters/min)  8000 psi (552 bar) 60 in <sup>3</sup> /min (1 liters/min)	19" (483mm)  16" (406mm)  20" (500mm)	181 lbs (82.1 kg)	5 US Gallons (18.93 liters)	

**OIL:** Always use only Grade 46 mineral hydraulic oil. Proper hydraulic oil is available from Titan Technologies. ISO 6743-4 HV NFE 48602 HV

**Max. Pressure:** 10,000 psi

## TROUBLE SHOOTING GUIDE

<b><u>Problem</u></b>	<b><u>Probable cause</u></b>	<b><u>Solution</u></b>
Motor runs but no reaction with the tool	1.Quick connect not mated properly. 2.Damaged Connect 3.No or too little oil in reservoir 4.Pressure regulator valve too slow 5.Defective remote control hose	1.Tighten connection until fully secure. 2.Replace. 3.Control and fill up oil level. 4.Increase. 5.replace.
Tool will not retract	Same as above	Same as above
Tool cannot be removed	1.Holding Reaction Pawl is engaged.  2.Cylinder did not retract	1.Pressurize the tool and while keeping the button depressed on the remote control, GENTLY pull back the pawl release lever on the side of the tool. Release the button on the remote & let the piston retract.  2. Check quick connect as described above.
Tool leaks oil	1.Seal damage in cylinder 2.Seal damage in Tru-Swivel	1. Replace seal. 2. Replace seal.
Tool advance in "retract" Mode or "Visa Versa"	Quick connects installed in improper sequence.	Make sure connects are set up in the right way.
Ratchet returns on retract Stroke.	Missing, defective or broken Reaction Pawl	Change pawl spring or Reaction Pawl.
Tool will not take successive Strokes	1. Loose or defective quick connect. 2. Operator is depressing advance before oil has a chance to fully return to the reservoir, thus preventing the piston from fully returning before taking the new stroke. 3.Defective Drive Pawl spring 4.Broken Drive Pawl	1.Fully tighten or replace connects on retract side. 2.Wait for oil to return and for the cylinder to retract completely before taking the next stroke. 3. Replace the spring. 4. Replace.
Motor doesn't run	1.No source 2.Pump starved for air 3.Inadequate power supply 4.Defective remote control hose	1. Connect air line. 2. Use minimum 1" dia. Air hose, Need 50 cfm.100psi 6bar air source. 3. Use proper power source. 4. Replace remote control.
Air pump Sluggish	1.Pump starved for air 2.Dirt in air motor 3.Dirty Oil Filter	1. Use minimum 1" dia. Air hose, Need 50 cfm.100psi 6bar air source. 2. Flush motor with solvent, clean, dry and lubricate. 3. Clean or replace.





Air motor frozen	1.FLR missing or broken	1. Replace FLR.
	2.Rotor bearings frozen	2. Inspect & replace.
	3. Obstruction in air valve	3. Inspect & clean.
	4.Improperly installed remote control hoses	4.Ensure 3-hose system is connected properly.(color coded)
	5.defective remote control hoses	5. Replace.
	6.Defective remote button	6. Replace spring.
Pump will not build pressure	1.Inadequate power supply	1. Use proper power source.
	2.Pump starved for air	2. Use minimum 1" dia. Air hose, Need 50 cfm.100psi 6bar air source.
	3.Defective pressure regulator valve	3. Replace.
	4.Defective gauge	4. Replace.
	5.Dirty oil	5. Clean reservoir and replace oil.
	6.Clogged FRL	6. Replace FLR.
Drop oiler doesn't work	1.No or too little oil in reservoir	1. Control and fill up oil level.
	2.Drop oiler misplaced	2.Adjust to 5-6 drops/min
No pressure reading on gauge	1.Defective gauge	1. Replace gauge.
	2.Loose connect	2. Tighten connect.
	3.defective seals	3. Inspect all seals and replace any defective one.
	4. Defective motor coupling.	4. Replace motor coupling.

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