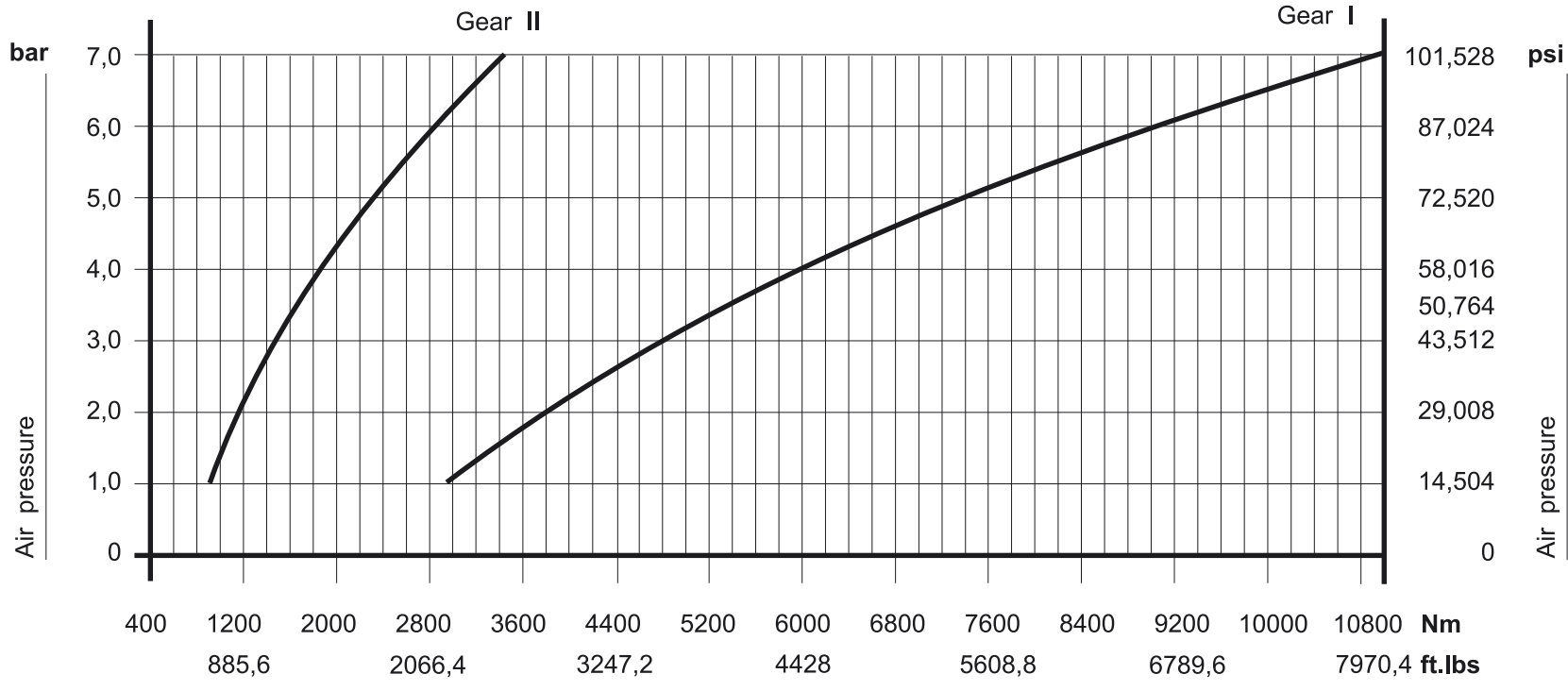


Flow Chart



Torque table		
Gear II bar	Nm max	ft.lbs max
2	1175	867
3	1490	1097
4	1880	1388
5	2305	1700
6	2820	2082
7	3455	2550

Gear I bar	Nm max	ft.lbs max
2	3745	2763
3	4740	3495
4	5995	4420
5	7340	5514
6	8990	6631
7	11010	8121

Operating pressure on the machine
Air Consumption:
 21 - 32 cfm.

Torque

All curves are approximate values. Unstable compressed air values can cause deviations.

TECHNICAL DATA

AIR-Tite

AT 8100F-2

Model

28-7-

Equipment Serial Number

Date of Delivery

