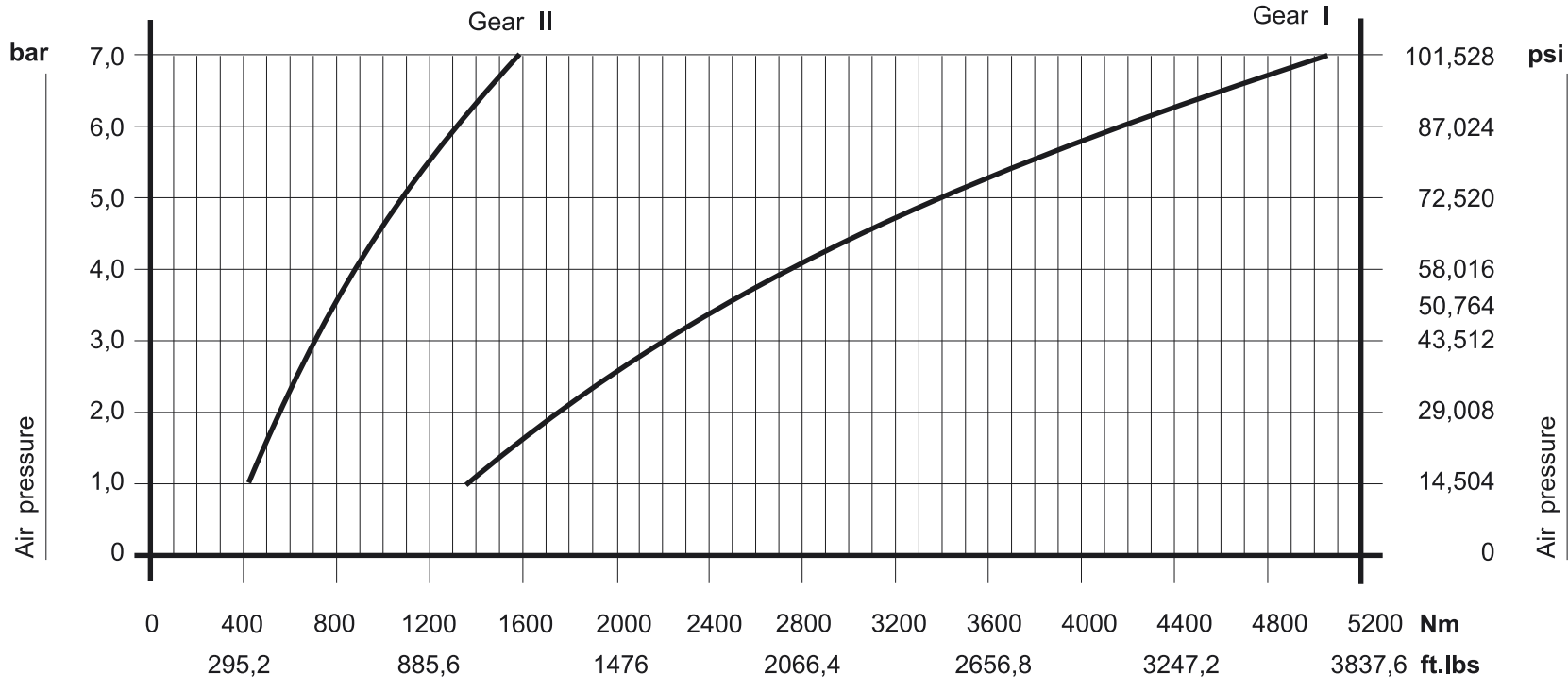


# Flow Chart



| Torque table |        |            |
|--------------|--------|------------|
| Gear II bar  | Nm max | ft.lbs max |
| 2            | 540    | 398        |
| 3            | 685    | 504        |
| 4            | 865    | 637        |
| 5            | 1060   | 781        |
| 6            | 1295   | 956        |
| 7            | 1585   | 1171       |

| Gear I bar | Nm max | ft.lbs max |
|------------|--------|------------|
| 2          | 1720   | 1269       |
| 3          | 2175   | 1605       |
| 4          | 2750   | 2030       |
| 5          | 3370   | 2486       |
| 6          | 4130   | 3045       |
| 7          | 5055   | 3729       |

**Operating pressure on the machine**  
**Air Consumption:**  
 21 - 32 cfm.

**Torque**

All curves are approximate values. Unstable compressed air values can cause deviations.

## TECHNICAL DATA

**AIR-Tite**

**AT 3700F-2**

Model

**18-5-**

Equipment Serial Number

Date of Delivery



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